



SAFETY DATA SHEET

According to Regulation (EC) No 1907/2006 and 453/2010 (REACH)

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1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trademark:	LUBRICOMP™
Product Code:	RL0039XP - NC
Product Description:	Polyamide 66 [CASRN 32131-17-2]
Product Type:	Commercial Product
Restrictions on Use:	Contains Industry recycled material
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
Company:	SABIC Innovative Plastics B.V. Plasticslaan 1 P.O. Box 117 4600 AC Bergen op Zoom The Netherlands
Manufacturer:	SABIC Innovative Plastics Ottergeerde 22-28 4941 VM Raamsdonksveer The Netherlands
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2. HAZARDS IDENTIFICATION

The additives in this product are bound in a thermoplastic resin matrix. In accordance with GHS for the classification of the product, the hazard potential may be assessed with respect to the physico-chemical form and/or bioavailability of the individual components in the thermoplastic resin.

Where GHS classifications are shown below, these are based on the individual components in the thermoplastic resin matrix. Under the typical use conditions for the resin, these hazardous components are unlikely to contribute to workplace exposure. Please read the entire safety data sheet and/or consult an EHS professional for a complete understanding.

Classification of the substance or mixture
REGULATION (EC) No 1272/2008

Not hazardous Not classified

Classification according to EU Directives 67/548/EEC or 1999/45/EC



Route of exposure, mechanistic information and metabolism studies are pertinent to determining the relevance of an effect in humans (GHS section 1.3.2.4.9.4). Where appropriate, GHS classification can be specified as route-dependent. The size distribution of the pellets containing the Antimony Trioxide eliminates the carcinogenicity hazard potential from Antimony Trioxide. This is the case because carcinogenicity of Antimony Trioxide has only been observed in animal studies under conditions that can lead to pulmonary overload.

CLP/GHS-Labeling

GHS Labeling not required

Precautionary Statements

No GHS specific Precautionary Statements required - observe all other warnings and handling instructions in this SDS.

Other hazards which do not result in classification:

SABIC Emergency Overview

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.
- Powder can cause mechanical irritation if dusts are generated.
- Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air.

Other Information:

Cool skin rapidly with cold water after contact with molten material. Heating can release hazardous gases. Hazardous fumes can also occur in post-processing operations.

Processing Issues:

Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

Aggravated Medical Conditions:

MEDICAL RESTRICTIONS: There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.



3. COMPOSITION/INFORMATION ON INGREDIENTS

Product Type Mixture

HAZARDOUS COMPONENTS:

Chemical Name	CAS Number	Weight %	Classification (67/548/EEC):	GHS Classification (EC) No. 1272/2008 [CLP]:
Antimony trioxide Sb ₂ O ₃	1309-64-4	5-10	Carc. Cat.3;R40	Acute Tox. 5 (H303) Carc. 2 (H351)

For the full text of the H-phrases, if mentioned in this section, see Section 16.

The non-hazardous components and exact percentage (concentration) of the composition have been withheld as a trade secret.

This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

4. FIRST AID MEASURES

If Inhalation:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion If symptoms persist, call a physician
On skin contact:	Immediately cool the skin by rinsing with cold water after contact with hot material Wash off immediately with soap and plenty of water Consult a physician
On contact with eyes:	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes If eye irritation persists, consult a specialist
On ingestion:	No hazards which require special first aid measures
Precautions:	Processing vapors inhalation may be irritating to the respiratory tract. If symptoms are experienced remove victim from the source of contamination or move victim to fresh air and obtain medical advice Cool molten product on skin with plenty of water. Do not remove solidified product Do not peel polymer from the skin



5. FIRE-FIGHTING MEASURES

Flash Point:	The product is not flammable
Autoignition Temperature:	No information available 400°C (752°F) estimated
Explosive Limits upper:	Not determined
lower:	Not determined
Explosive Properties:	Material is not sensitive to mechanical impact, but is sensitive to static discharge under dust cloud conditions
Suitable Extinguishing Media:	Use dry chemical, CO ₂ , water spray or "alcohol" foam. Water is the best extinguishing medium. Carbon dioxide and dry chemical are not generally recommended because their lack of cooling capacity may permit re-ignition on larger resin fires (blobs, drools, etc.)
Unsuitable Extinguishing Media for Safety Reasons:	Do not use a solid water stream as it may scatter and spread fire
Hazardous Decomposition Products:	Fire will produce dense black smoke containing hazardous combustion products carbon oxides hydrocarbons fragments See section 10 hydrogen fluoride carbonyl fluoride fluorocarbons hydrogen bromide
Hazards from Combustion Products:	Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments, brominated hydrocarbons.
Special Protective Equipment for Firefighters:	In the event of fire, wear self-contained breathing apparatus (EU: NEN-EN137)
Specific Hazards:	Take precautionary measures against static discharges During processing, dust may form explosive mixture in air Thermal decomposition can lead to release of irritating gases and vapors

6. ACCIDENTAL RELEASE MEASURES

Clean up:	Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.
Personal Precautions:	See section 8.
Environmental Precautions:	Do not flush into surface water or sanitary sewer system. Material should not be released into the environment.

7. HANDLING AND STORAGE

Handling:	Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.
Storage:	Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition. Keep away from food, drink and animal feeding stuffs. Keep container tightly closed in a dry and well-ventilated place.



8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits: No components with information, unless noted below

Chemical Name	Antimony trioxide Sb₂O₃ 1309-64-4
SABIC Recommend (8 Hr)*	0.5 mg/m ³ TWA as antimony compounds
France INRS (VME)	0.5 MGM3 Sb
Netherlands OEL - MAC	0.5 MGM3 Sb
UK EH40 MEL (TWA)	WEL_TWA: 0.5 mg/m ³ as Sb
Spain - Valores Limite Ambientales - VLE	0.5MGM3
Denmark TWA Data - Threshold Limit Values (TLV):	GR: 0.5 mg/m ³ beregnet som Sb
Switzerland SUVA Limit Values at the Workplace Data - Time Weighted Average (TWA):	0.1 MGM3 Inhalable dust. Sb
Sweden Threshold Limit Values Data - Norway Exposure Limit Values Data - Threshold Limit Value:	0.5 MGM3 Total dust. Sb KONS: 0.5 mg/m ³ som Sb; Anm: K
Ireland Exposure Limit Values Data - Time Weighted Average (TWA):	TWA 0.5 mg/m ³ as Sb
Greece - OEL	0.5 MGM3 Sb
Finland Exposure Limit Values Data - Time Weighted Average (TWA):	HTP_8: 0.5 mg/m ³ ; HTP_15: 40 mg/m ³ ; HOU: Sb
Italy - OEL	0.5 MGM3 Sb

**SABIC Recommended Exposure Limits have been established for certain chemicals.*

Engineering Measures toExposure:	Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other surfaces using appropriate personal protection. In the case of hazardous fumes, wear self-contained breathing apparatus. Wear face-shield and protective suit for abnormal processing problems.
Hand Protection:	Protective gloves should be worn. (EU: NEN-EN 374).
Eye Protection:	Safety glasses with side-shields or chemical goggles. In addition, use full-face shield when cleaning processing vapor condensates from hood, ducts, and other surfaces. Safety glasses with side-shields. (EU: NEN-EN 165-166).
Respiratory Protection:	When using this product at elevated temperatures, implement engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid, gases, and particulate matter) if processing vapors are not adequately controlled or operators experience symptoms of overexposure. If dust or powder are produced from secondary operations such as sawing or grinding, use a respirator approved for protection from dust. In the case of hazardous fumes, wear self contained breathing apparatus. In case of insufficient ventilation wear suitable respiratory equipment. (EU: NEN-EN149).
Body Protection:	Long sleeved clothing. (EU: NEN-EN 340-369-465).
Hygiene Measures:	When using, do not eat, drink or smoke.



9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Appearance:	Pellets
Color:	Same as color code
Odor:	None or slight None
Melting point/range:	This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures. Various
Autoignition Temperature:	No information available 400°C (752°F) estimated
Vapor Pressure:	Negligible
Water Solubility:	Insoluble
Evaporation Rate:	Negligible
Specific gravity:	>1; (water = 1)
VOC content (%):	Negligible
Explosive Limits	
upper:	Not determined
lower:	Not determined

10. STABILITY AND REACTIVITY

Stability:	Stable under ambient conditions. Hazardous polymerization does not occur. Hazardous polymerization does not occur.
Conditions to Avoid:	To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended periods of time. Avoid temperatures above 320°C.
Materials to avoid:	If polyacetal and polyoxymethylene resin is molded or handled in your equipment, this material can rapidly decompose at the temperatures to process this resin. Inadvertent contamination of this resin with polyacetal resin from the material handling system of other equipment can result in rapid, possibly violent, release of decomposition fumes when the contaminated material is brought to molding temperature. To avoid, thoroughly clean molding equipment with purging compound prior to product changeover and prevent cross contamination of material handling systems.
Hazardous Decomposition Products:	Process vapors under recommended processing conditions may include trace levels of hydrocarbons, carbon oxides, nitrogen oxides (NOx), ammonia, hydrogen cyanide (hydrocyanic acid), aldehydes, cyclopentanone, sulfur oxides, hydrogen fluoride, carbonyl fluoride, perfluorohydrocarbon fragments, Traces of, fluorocarbons, phenols, alkylphenols, diarylcarbonates, hydrogen bromide, bromine, brominated hydrocarbons.
Incompatible Products:	Strong acids, strong oxidizing agents.



11. TOXICOLOGICAL INFORMATION

LD50/oral/rat:	>5000 mg/kg
LD50/dermal/rabbit:	>2000 mg/kg
Subchronic Toxicity:	No information available
Primary Irritation:	Substance does not generally irritate and is only mildly irritating to the skin
IARC:	Not listed
OSHA:	Not regulated
NTP:	Not tested
Remarks:	The toxicological data has been taken from products of similar composition
Special Studies:	Antimony trioxide: Tested in a chronic inhalation of 45 mg/m ³ by guinea pigs resulted in extensive pneumonitis and fatty degeneration of the liver. Other long-term inhalation studies in rats and rabbits found lipid pneumonitis. One epidemiology study of process workers exposed to antimony metal suggests an increase in lung cancer. Animal studies and epidemiological studies suggests developmental toxicity. Thermal degradation of the fluoropolymer additives in this product may result in the release of pyrolysis products and fumes. Short term inhalation exposure may cause influenza-like symptoms such as chest pain/tightness, shortness of breath, sore throat, fever and chills, malaise and sometimes headache (also known as "polymer fume fever"). Following removal from exposure, complete resolution is expected within 12-48 hours. Prolonged and repeated exposure to high levels may lead to effects such as pulmonary edema and lung disease. No Information

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects:	Do not flush into surface water or sanitary sewer system.
Ecotoxicity - Invertebrate Data:	Ecological damages are not known or expected under normal use.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products:	Where possible recycling is preferred to disposal or incineration. Dispose of in accordance with local regulations.
Contaminated Packaging:	Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.
EWC waste disposal no:	702 - waste from the manufacture, formulation, supply and use of plastics, synthetic rubber and man-made fibres.



14. TRANSPORT INFORMATION

Transport Classification: Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.

DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

15. REGULATORY INFORMATION

This substance is classified and labelled according to Annex I of Directive 67/548/EEC, as amended.

International Inventories:

TSCA (USA):	Not listed
DSL (Canada):	Not listed
EINECS/ELINCS (Europe):	Listed
ENCS (Japan):	Listed
IECSC (China):	Listed
KECL (Korea):	Not listed
PICCS (Philippines):	Listed
AICS (Australia):	Not listed
NZIoC (New Zealand):	Listed
REACH Information:	For this product's REACH related information, please contact webinquiries@sabic-ip.com

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

SVHC (REACH Regulation (EC) No 1907/2006 and 453/2010, as amended):

This product does not intentionally contain SVHC chemicals except as noted below. Incidental amounts of impurities, if present, would be below the threshold limit of 0.1% by weight.

California Proposition 65:

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Antimony trioxide Sb ₂ O ₃ 1309-64-4	5-10	Type of Toxicity: cancer

RoHS EU Directive 2011/65/EU:

The subject product is in compliance with EU RoHS Directive 2011/65/EU. All below chemicals are not employed in the manufacture of the product: a.Cadmium and its compounds, b.Lead and its compounds, c.Mercury and its compounds, d.Hexavalent chromium compounds, e.Polybrominated biphenyls (PBBs), f.Polybrominated diphenyl ethers (PBDEs including Deca-BDE). The trace levels of heavy metals may be present as impurities within threshold limits (<0.1% for Pb, Hg, Cr VI, and <0.01% for Cd). We are disclosing this information, to the best of our knowledge, based upon data from our raw material manufacturers.

16. OTHER INFORMATION



Full text of H-Statements referred to under sections 2 and 3

H303 - May be harmful if swallowed

H351 - Suspected of causing cancer in contact with skin

Risk Phrases:

R40 - Limited evidence of a carcinogenic effect

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<http://eur.sabic-ip.com/ordeur/pages/msds/MSDSSearch.jsp?app=sabic-ip>

SDS Scope:

Europe: Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Regulation (EU) No. 453/2010.

This document is also applicable in other countries and regions.

Prepared by:

Product Stewardship & Toxicology

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End of Safety Data Sheet